

1. FRAMING ROUGH OPENING

- A. Frame rough opening.
- B. Double sill plates, side jambs and headers must be level and plumb.

2. INSTALLATION OF WINDOW

- A. Caulk entire perimeter 1/2" from edge of rough opening
- B. Position new window into opening.
- C. Center the unit. Always shim the bottom of the window. Shim on bottom sill corners and at any mull.
- D. Tack window into opening with roofing nails through the nail fin on all four sides.
- E. Square & level unit. Measure frame diagonally from corner to corner, making certain the window is square. Adjust with shims until it is adequately level, plumb and square; COMPLETE NAILING around nail fin, making sure there is a nail in each pre-punched hole.
- F. Insulate the cavity between the window frame and rough opening. Using a fiberglass or wool insulation, pack the insulation loosely into cavity. Never use expanding foam insulation.
- G. Inspect window for proper operation. Caulk interior to fill gaps, if needed. Smooth and remove excess caulk.

3. WINDOW REINFORCENT

- A. Two knee braces need to be installed under the Angle Bay unit. Anchor the knee braces into a structural member. The knee brackets should be constructed of 2x4's and a 4x4.

4. OPTIONAL INSULATION

- A. Timeline recommends insulating both above and below unit using either batt or rigid foam insulation.

