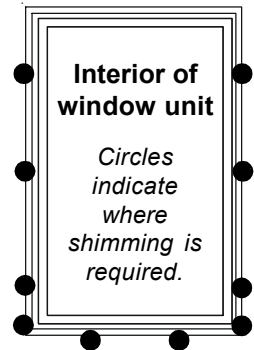


1. **Check Rough Opening** - Check rough opening to ensure that the window will fit. The rough opening should be 1/4" to 1/2" larger than the window, both vertically and horizontally.
2. **Set The Frame In Rough Opening** - Set the frame in the rough opening and **SHIM THE SILL** so it is level and 1/8" to 1/4" off of the sill plate. Center the frame in the opening so there is equal space between the jambs of the frame and the jambs of the rough opening.

IMPORTANT: Window **MUST** be set on shims. Do not hang from the head.

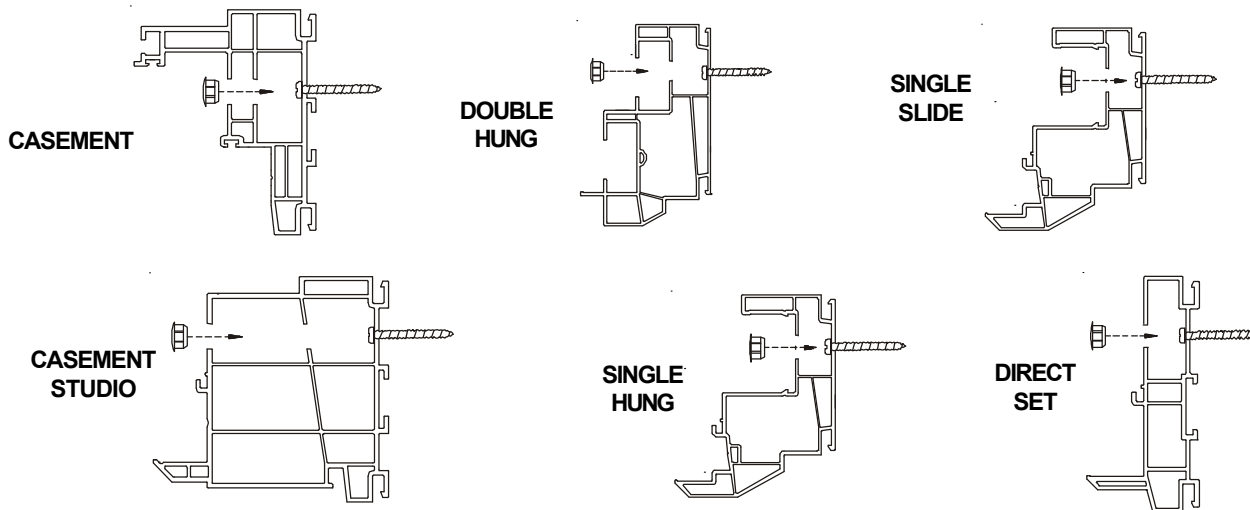
3. **Level Jambs & Shim Frame** - Level jambs of frame and from the inside of the home, place shims between the side jambs of the frame and the opening. Place shims 10" from top and bottom on both jambs. If there is more than 24" between shims, place another shim at the mid-point.

Shims should be firm but not tight enough to cause the jambs to bow in. Shims can also be placed at head of window unit 10" from corners. If over 24" apart, place shim in the middle.



4. **Installation Screws** - If window is not pre-drilled use a 3/8" diameter drill bit to make holes on the vinyl face of the frame. Refer to the drawings below to locate where holes should be drilled. Anchoring screws should be at least 10" from corners and spaced no more than 24" apart. These holes should be located at the same position that the shims are located. Installation screws are not located in the sill of the unit.

Check the squareness with a level and do not overtighten the installation screws, this will cause a bow in the frame. Once this procedure has been completed, the installation hole covers can be inserted in the installation holes using a small amount of clear silicone caulk.



5. **Insulate Around Window Unit** - You can now insulate between the window frame and the rough opening. Do not pack insulation. A loose application provides better insulating performance and prevents condensation that could result in damage to the unit and surrounding frame members by promoting air flow around the unit. **If using an expandable foam insulation, only use minimal expansion foam.**